



# Semiconductors and Artificial Intelligence: The Virtuous Cycle

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Symposium (EDPS)

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Dr. Pushkar P. Apte

Strategic Technology Advisor and Smart Data-  
AI Initiative Lead

CONNECT - COLLABORATE - INNOVATE - GROW - PROSPER

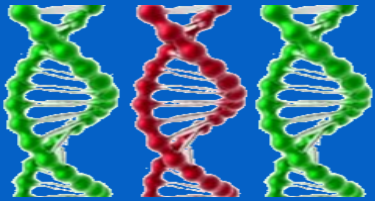
# Semiconductors & AI: The Virtuous Cycle

AI-Powered Digital Twins to Accelerate Semiconductor R&D, Design & Manufacturing

Semiconductor System Innovation for Sustainable AI

# Data and AI Impact EVERYTHING!

Genomics



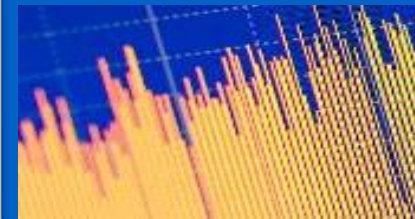
Security



Smart Cities



Finance



Defense



Health Care



Government

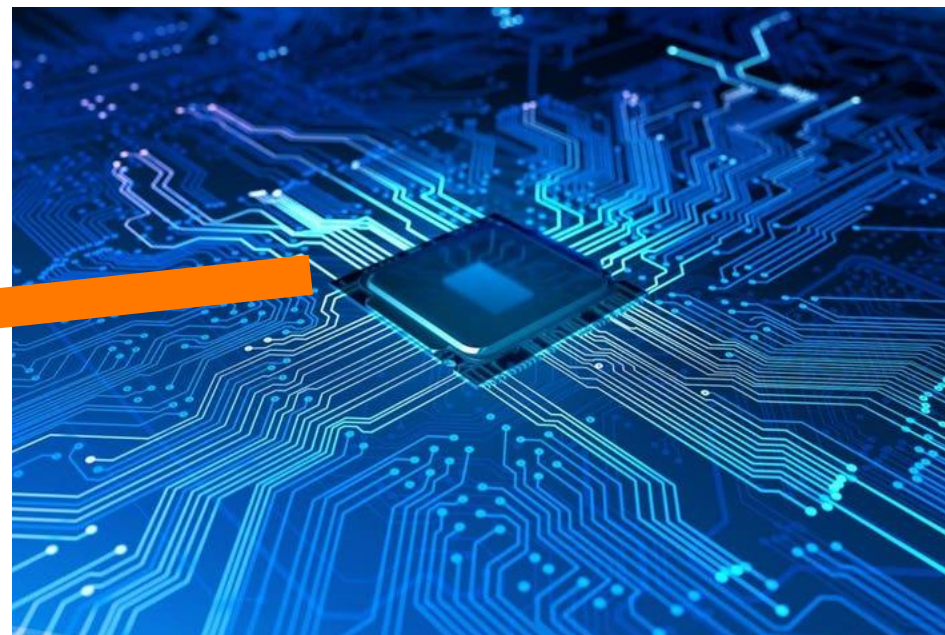


Science



Smart Data-AI Will  
Help Create the  
Intelligent Future

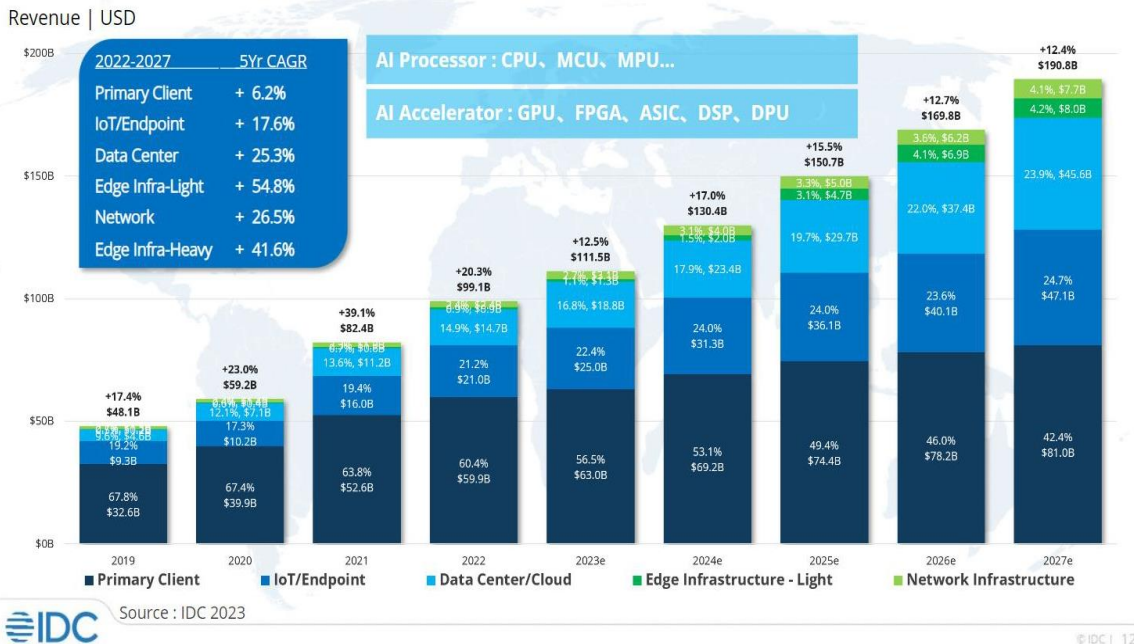
# The Semiconductor Engine Drives the AI Revolution!



# AI Is Critical for Semi Industry's Path to \$1 Trillion

AI HW revenue projected to reach ~\$200B by 2027...

## AI Processor and Accelerator by Deployment Share



TECH

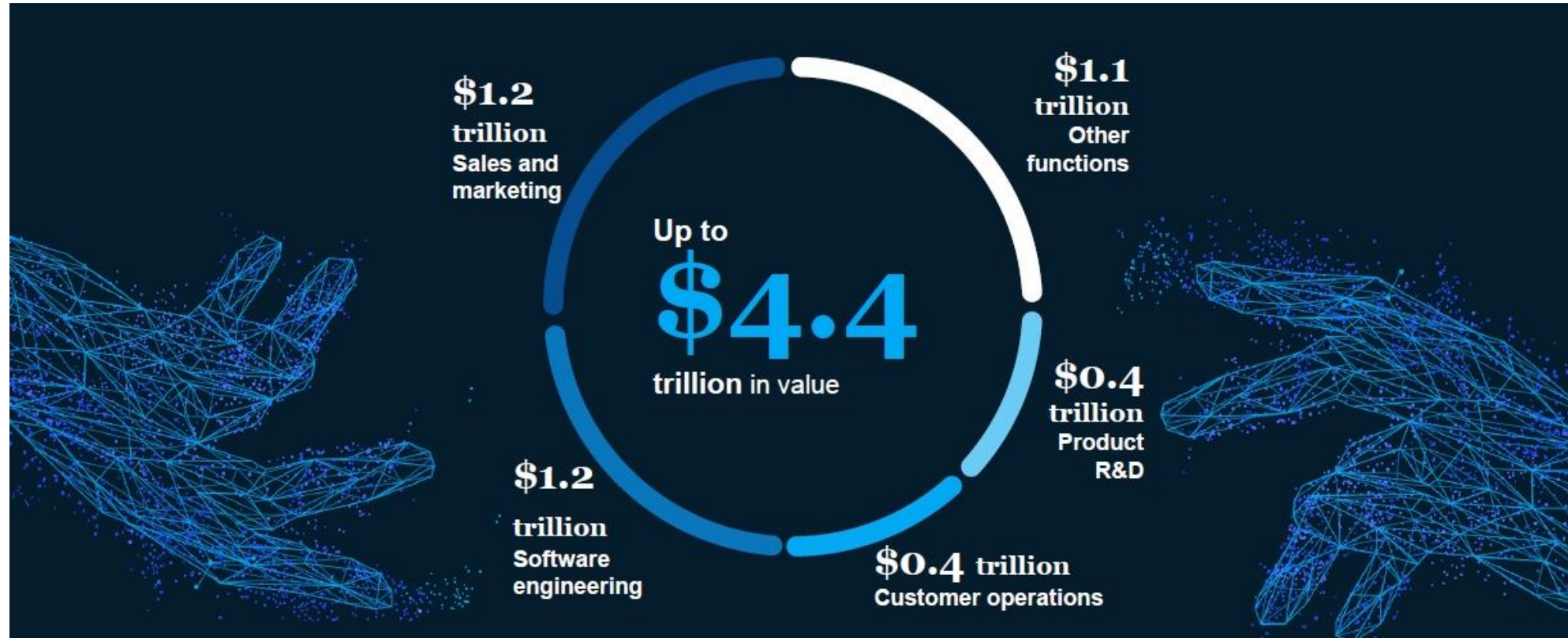
**Nvidia passes Alphabet in market cap and is now the third most valuable U.S. company**

PUBLISHED WED, FEB 14 2024 5:33 PM EST

“Semi used to be a four-letter word in the Valley, but now it’s sexy,”

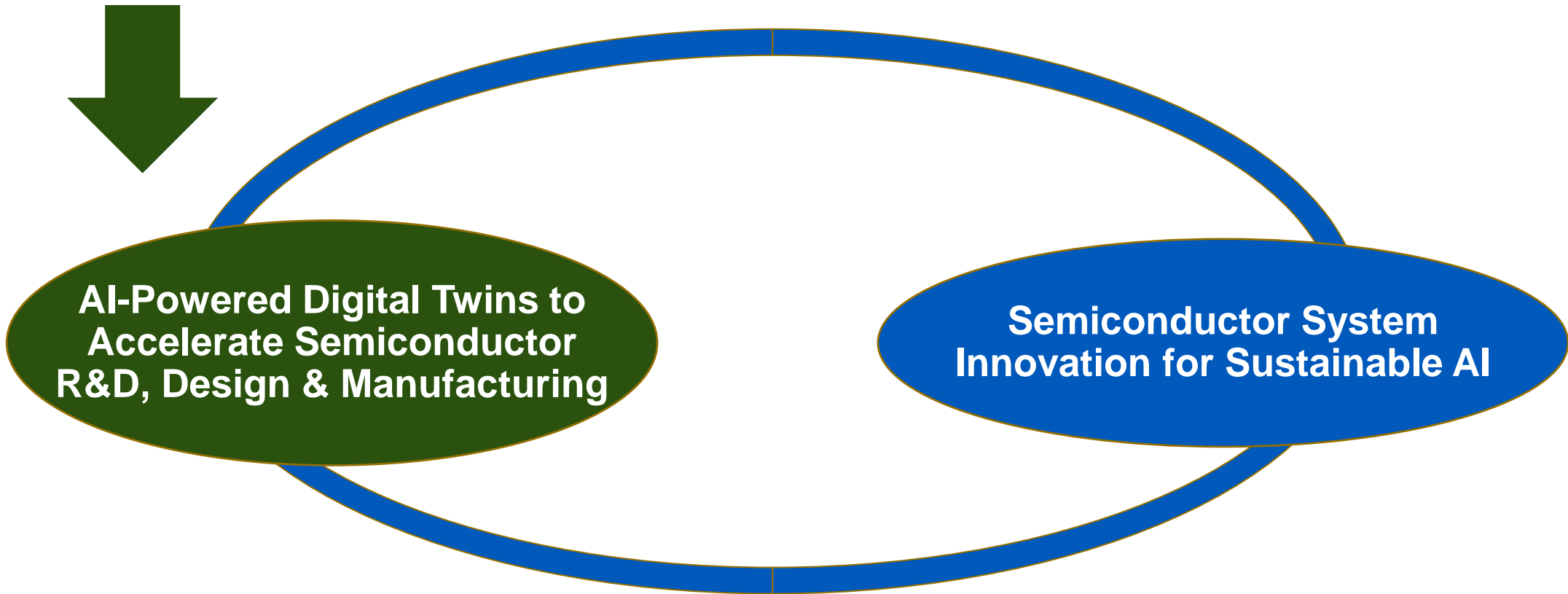
*Sriram Viswanathan, founding managing partner at San Francisco-based Celesta Capital.*

# Gen AI Is Especially Hot



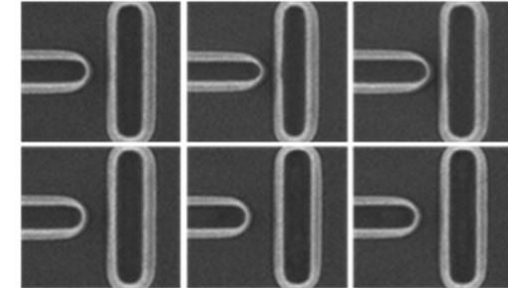
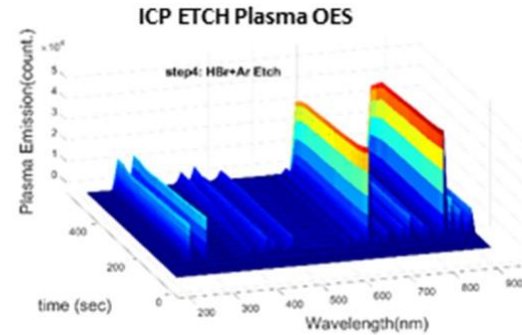
Source: McKinsey & Co. Analysis

# Semiconductors & AI: The Virtuous Cycle



# Challenges: Data-Formatting

HBr-PR Etch DOE				
Run	RIE (W)	ICP (W)	Pre (m Torr)	Ar (sccm)
0	20	1500	5	4
1	20	1500	5	4
2	20	1700	8	7
3	20	1900	11	10
4	30	1500	11	7
5	30	1700	5	10
6	30	1900	8	4
7	40	1500	8	10
8	40	1700	11	4
9	40	1900	8	7



**Numerical    Structured Text**

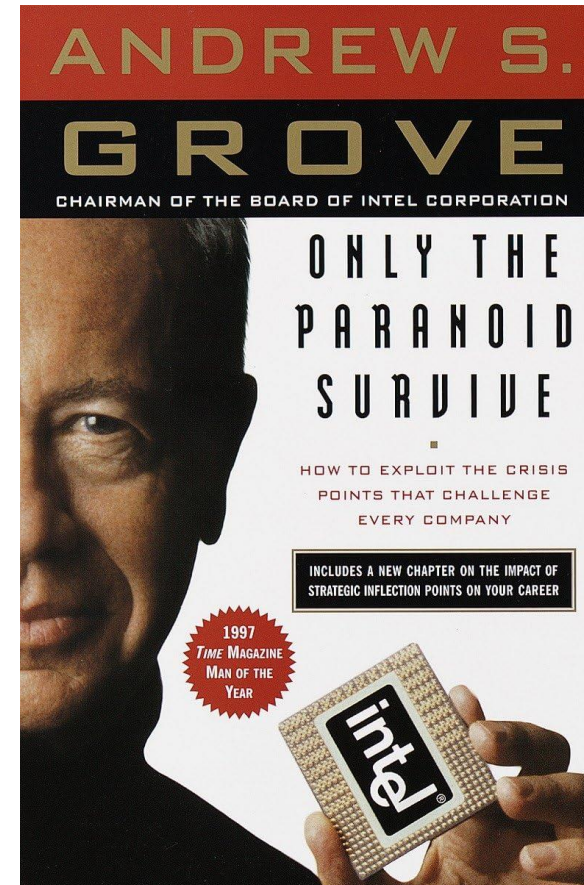
**Time Series**

**Images(2D data)**

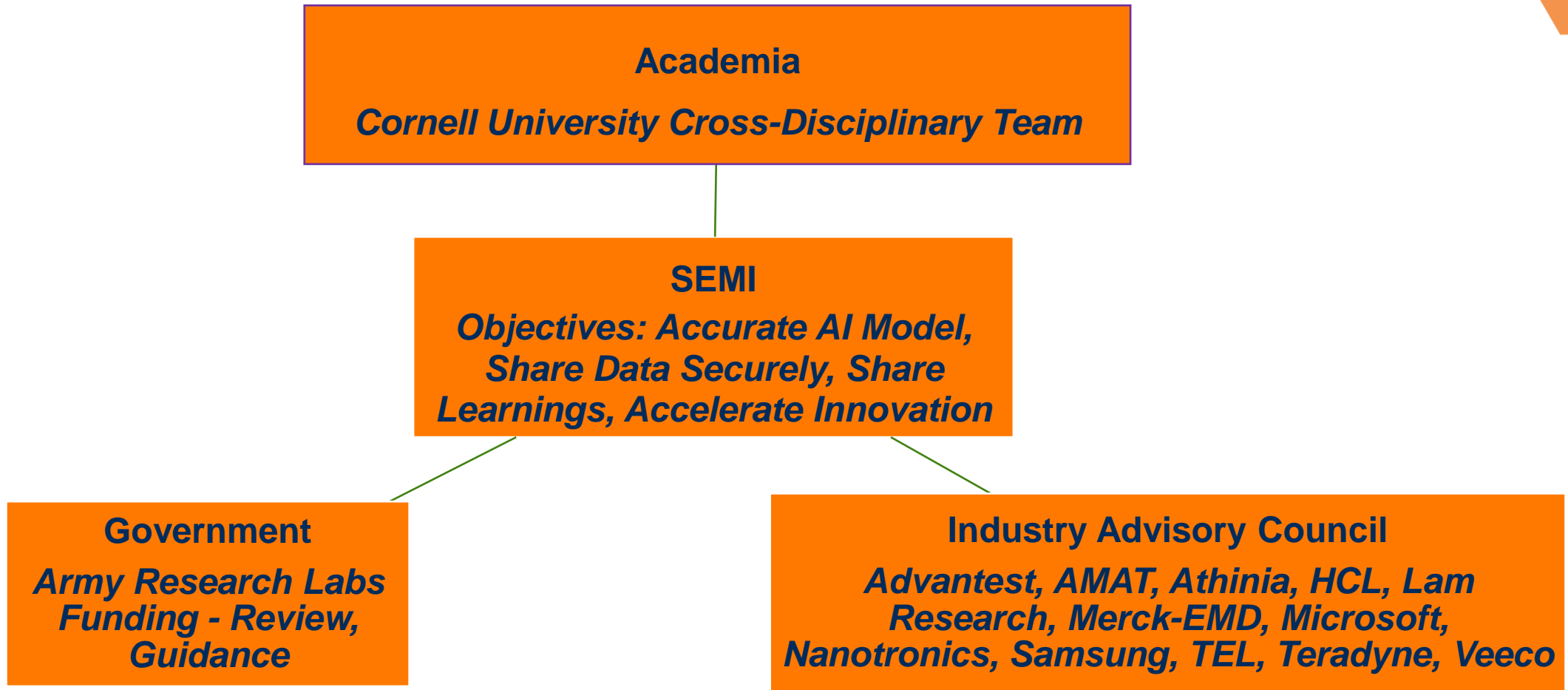
- **Fab Data is in multiple formats**
- **Harmonizing for AI algorithms is non-trivial!**



# Challenges: Data-Sharing

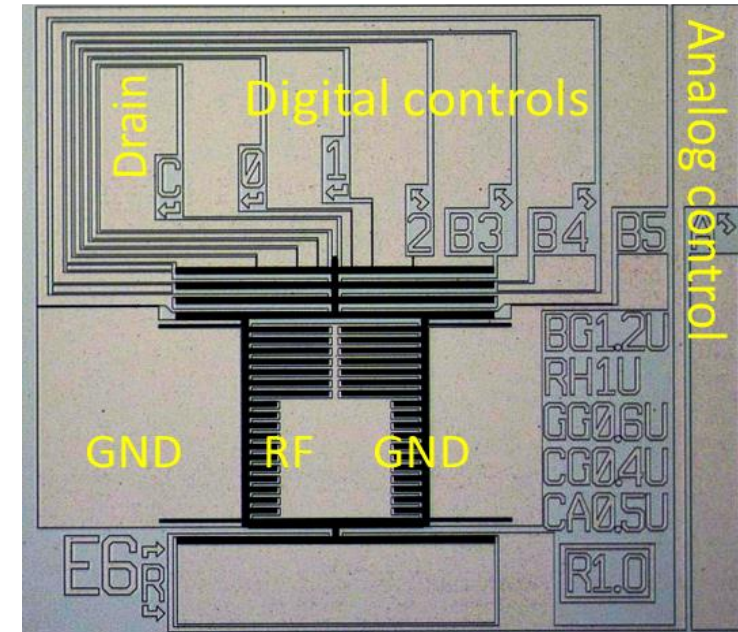
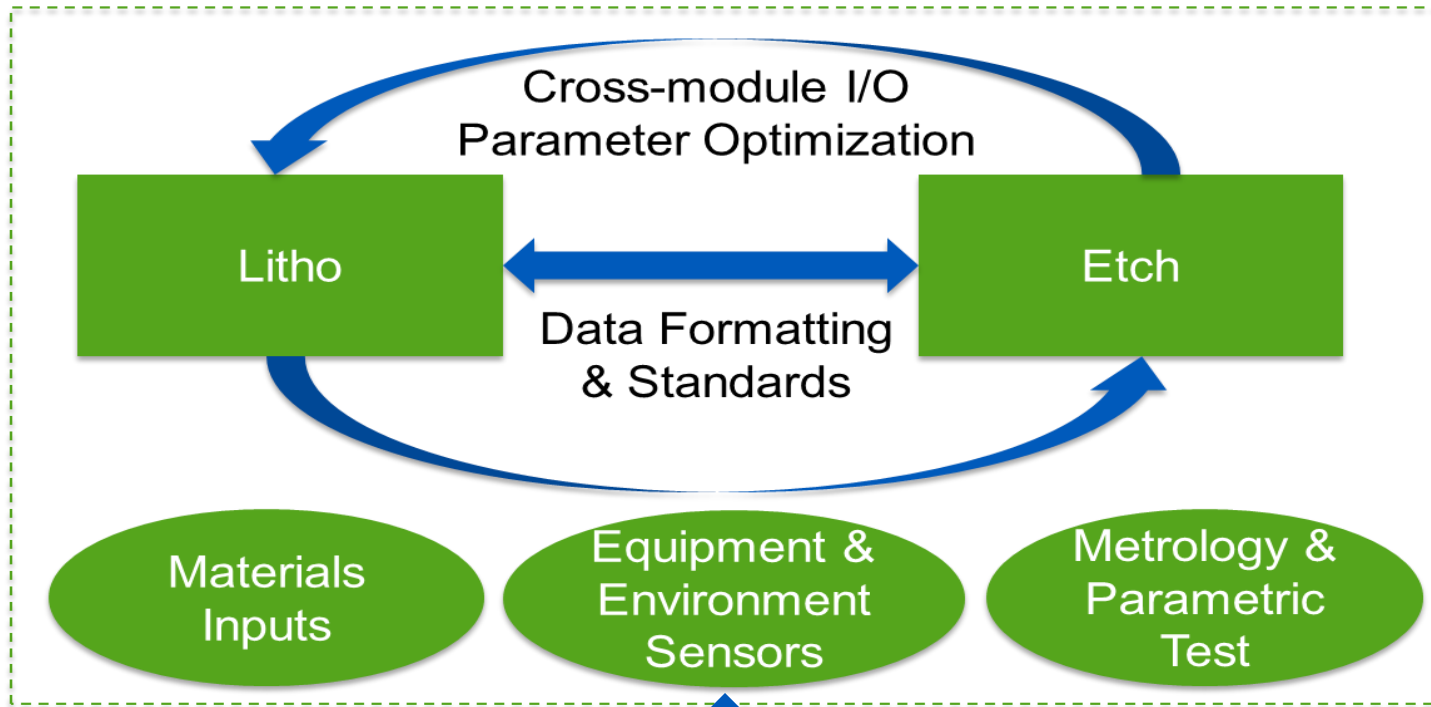


# Starting on a Solution Path: Collaborative Proof-of-Concept (POC) Project



# Project Overview

Optimize Litho & Etch Modules for demonstration device - NEMS switch for RF wakeup



AI Engine:  
Self-learning, Adaptive  
(PyTorch, TensorFlow)

Funded @ ~\$1.1K including from ARL + industry match  
2 phases completed

# POC Project Achievements

- Effective framework for academia-industry-government collaboration
- **Accurate AI model to predict device dimensions from process parameters**
  - Data preparation methodologies
  - Virtual metrology solutions
  - Optimal AI algorithm selection
- Data-sharing solutions – co-optimized HW-SW encryption solutions
- Model portability via Microsoft Azure cloud

# Data Preparation Methodologies



## Automated: Gamma



- integrated modules for vapor priming, spinning, spray-coating, baking, developing
- cassette to cassette handling
- parallel spin and spray processing
- wafer sizes
  - 2" to 200mm round
  - 2" to 6" square
- EBR / BSR / nozzle + chuck cleaning function
- 2 nozzle option with separate lines for different resist sorts

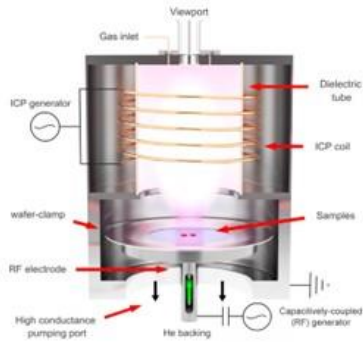


Klaus Fischer  
SOSS MicroTec, April 2005

18

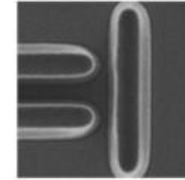
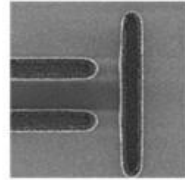
## ASML DUV

## Gamma post-litho tool

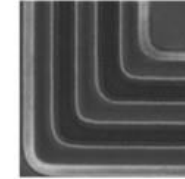
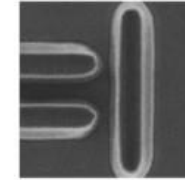
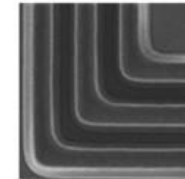


Oxford ICP Etcher with optical emission spectroscopy sensor

DTGAP



TCL



Gray-scale

Pre-Etch  
Resist Profile

2 x 2µm  
512x512, 8 bit  
Si Profile

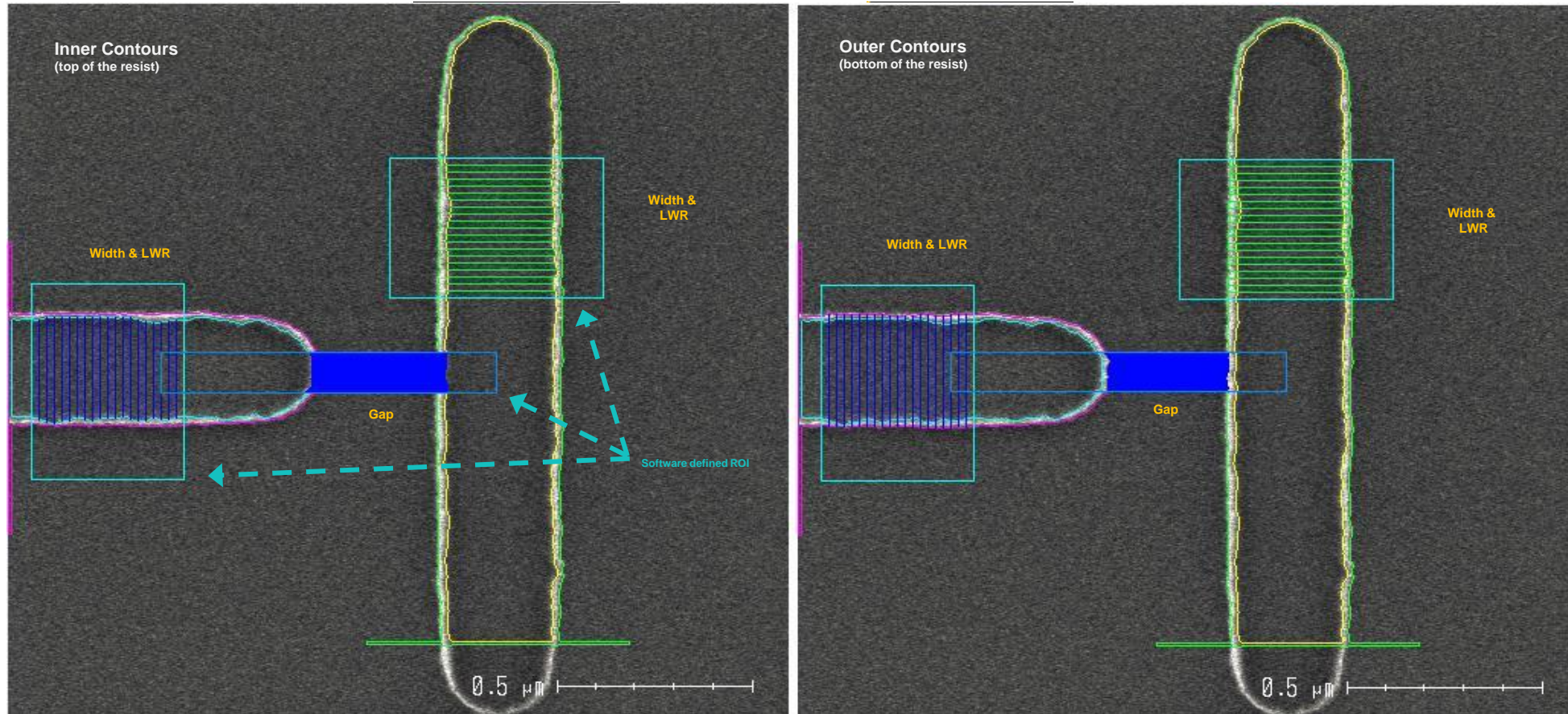
Post-Etch  
Si Profile

Prediction  
Synthesized SEM

2 x 2µm  
256x256, 8 bit

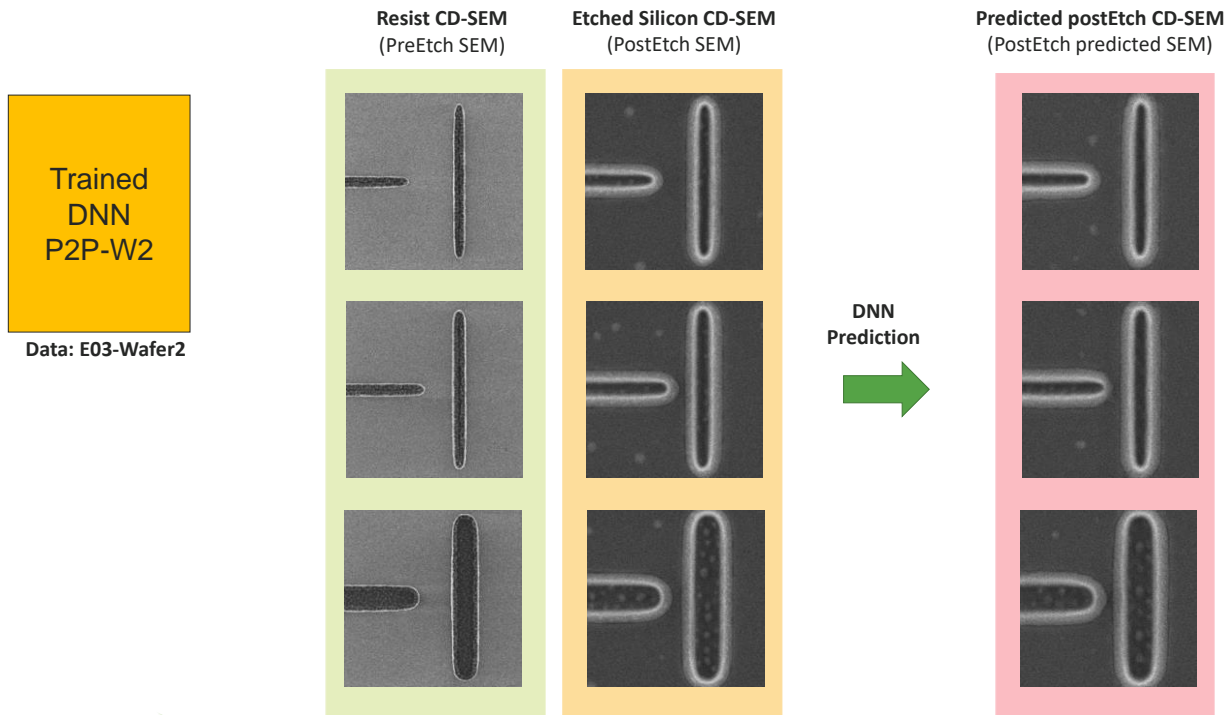
- ~ 100,000 CD-SEMS collected to parametrize against litho parameters and mask parameters (gaps and linewidths)
- Pix2Pix DNN was able to be trained to predict lithography outcomes

# Virtual Metrology Solutions

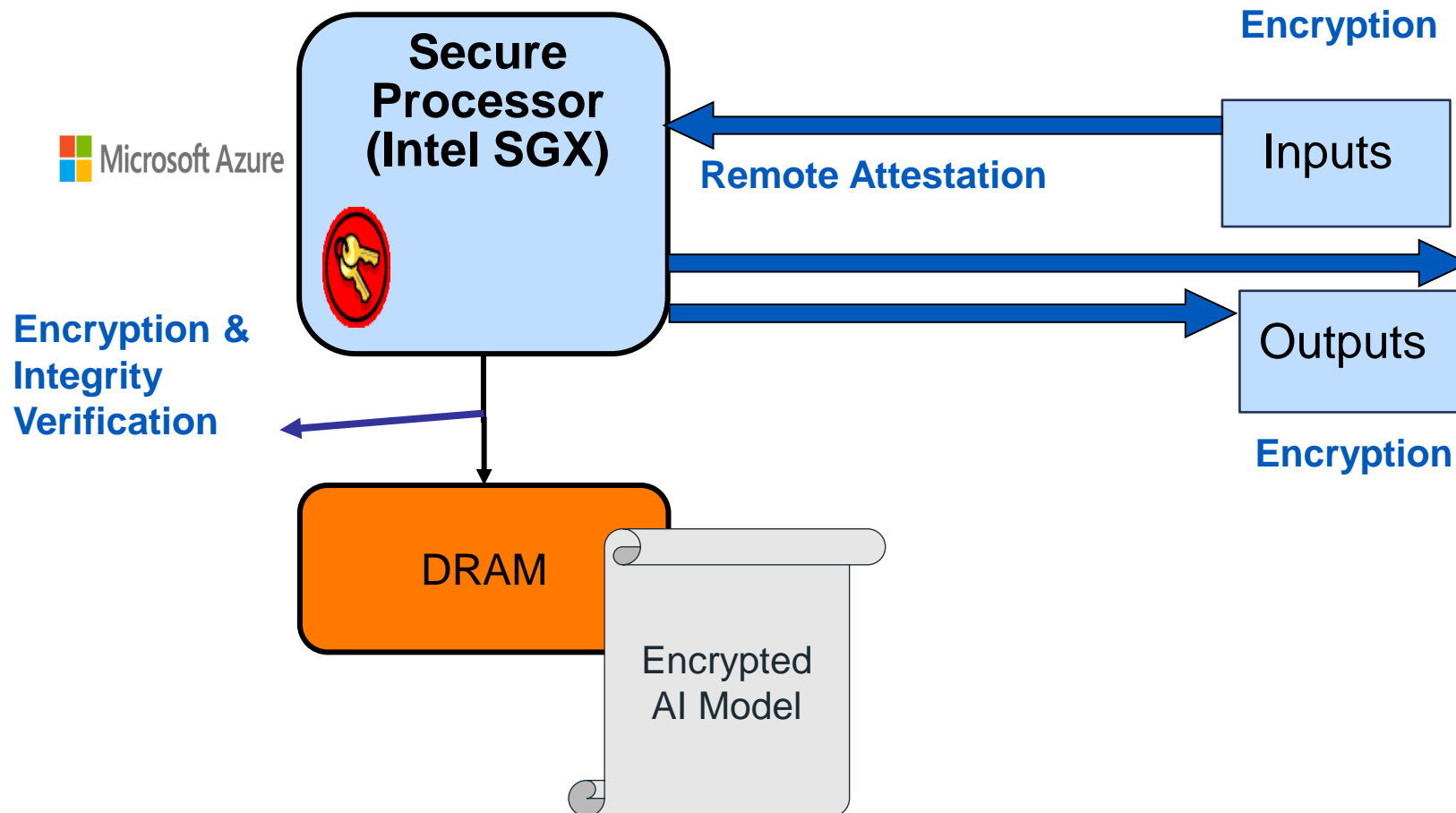


# Algorithm Selection & Accurate AI Model

## DNN results for Plasma Etch



# Secure Data-Sharing

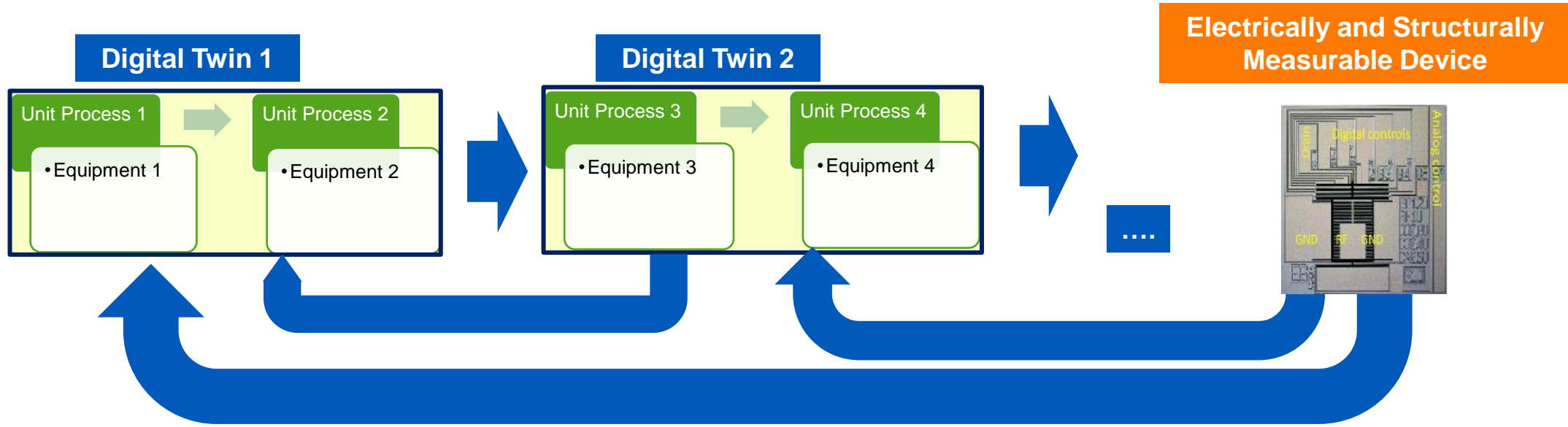


User (Cleanroom)



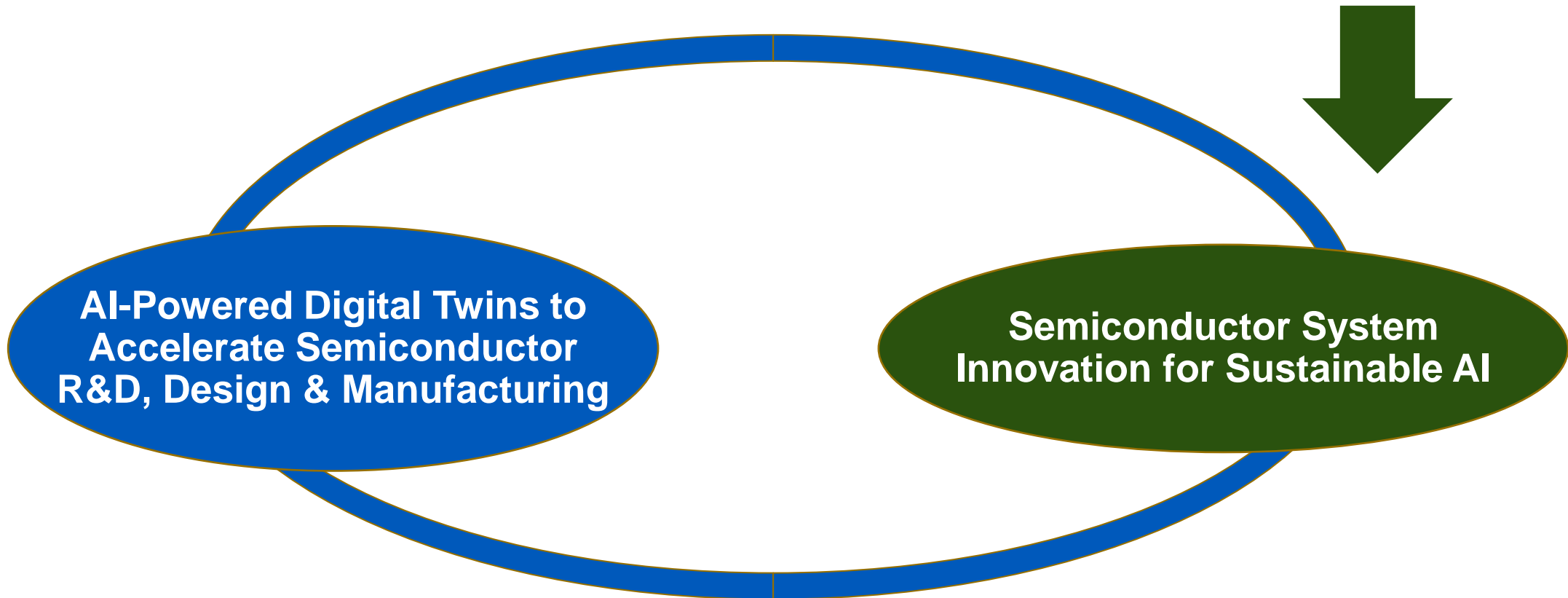


# Digital Twin Driven Virtual Innovation Environment

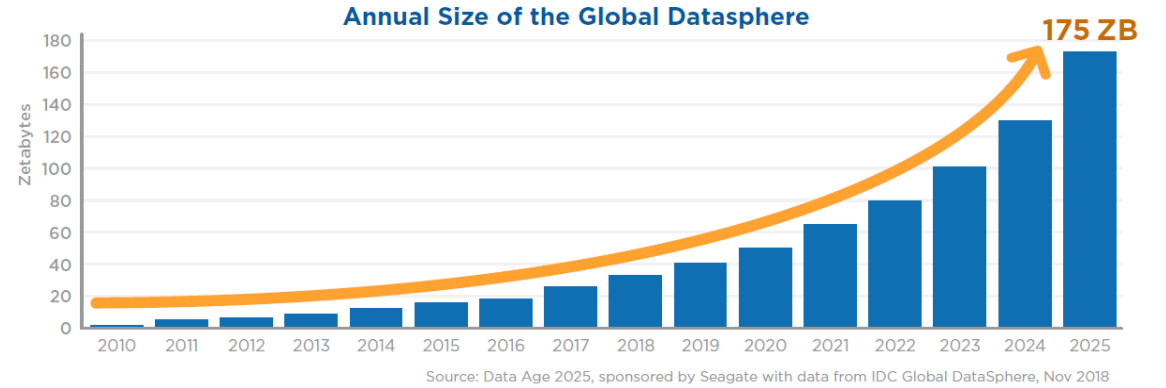
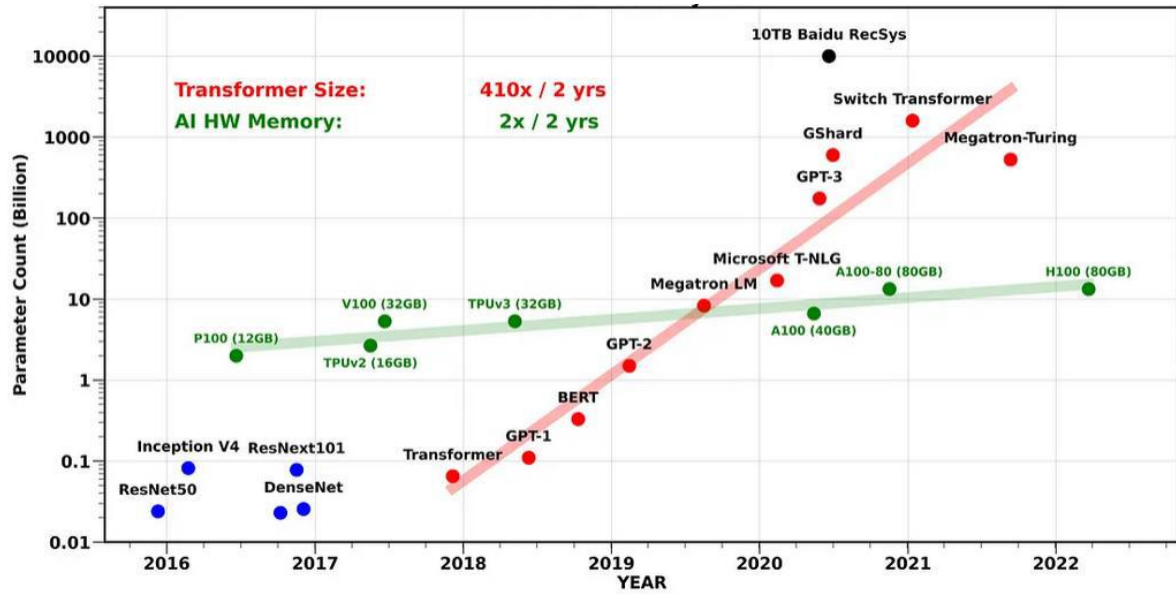


...Driving to towards industry standards...

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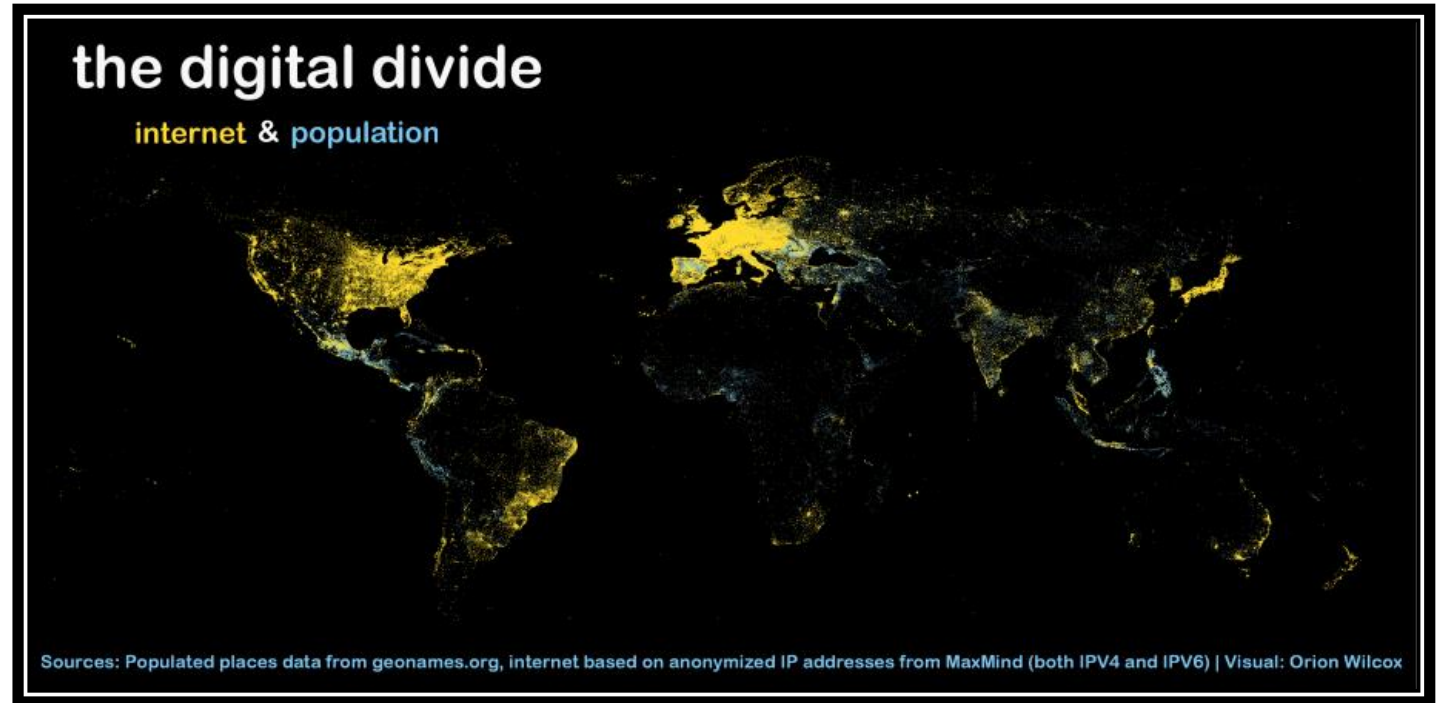
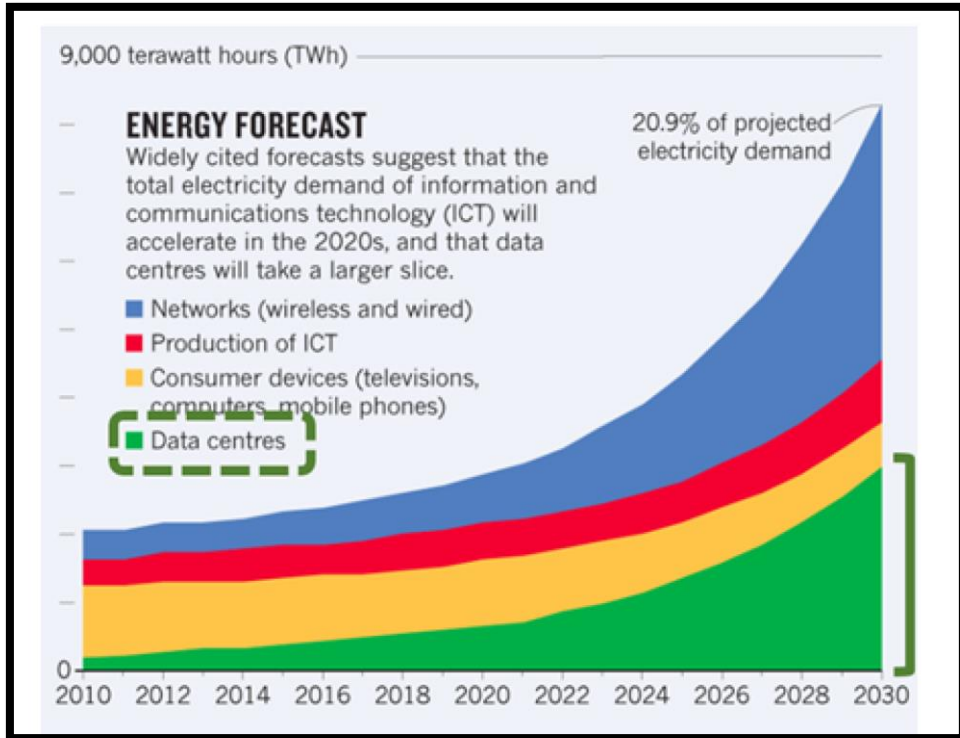


# Challenges: AI & Data Requirements Are Outpacing HW

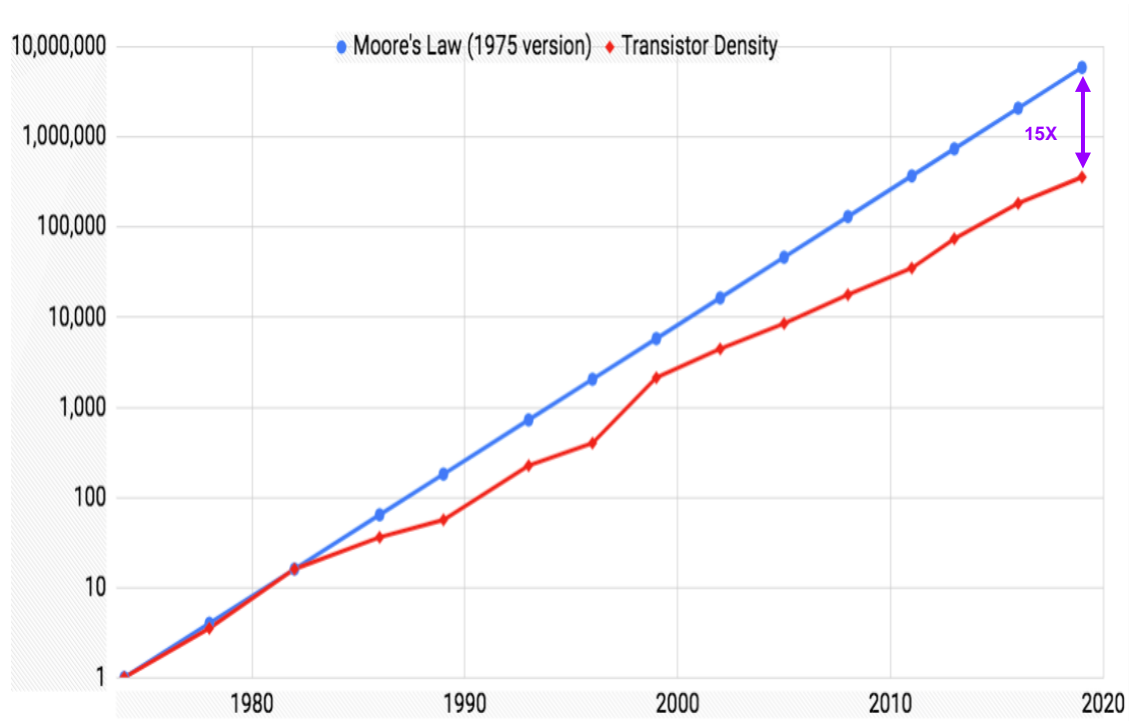


Source: <https://medium.com/riselab/ai-and-memory-wall-2cb4265cb0b8>

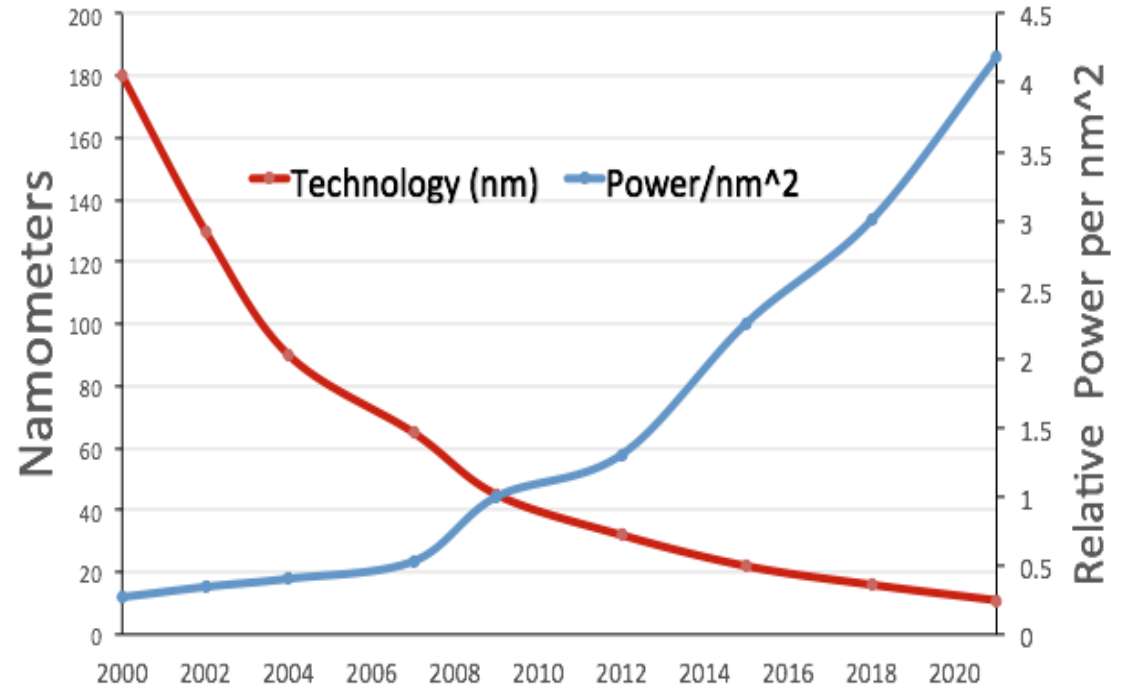
# Challenges: Sustainability & Equity



# Challenges: Technology Slowing, Power Growing

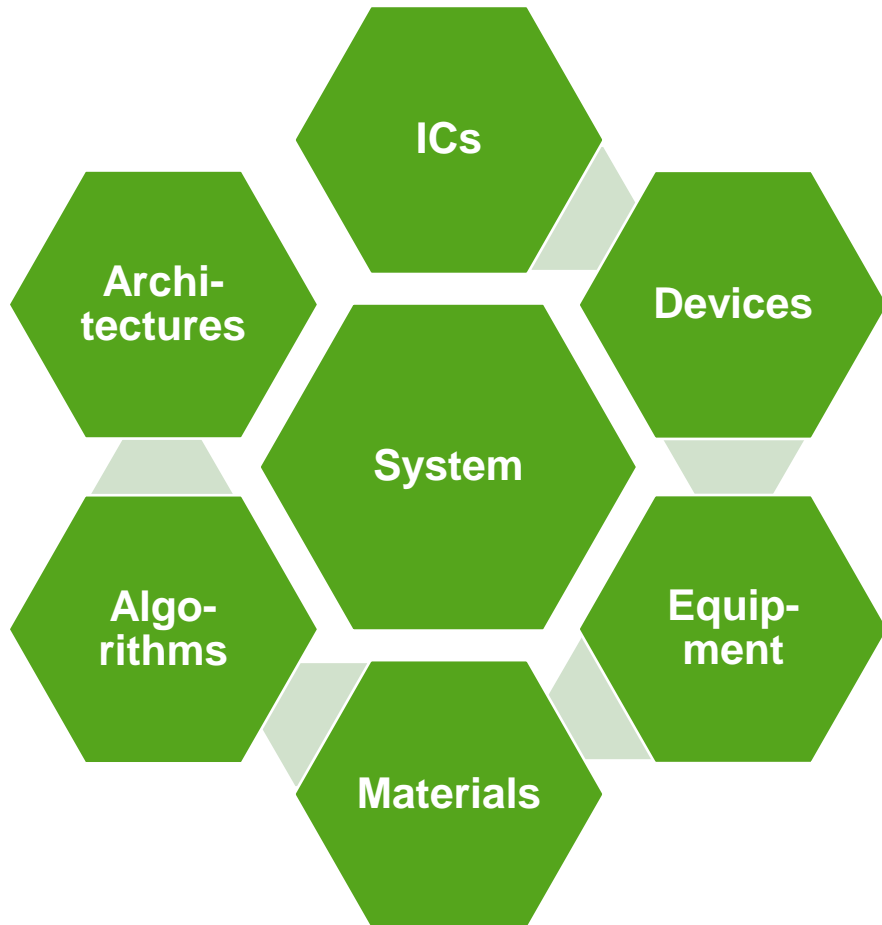


Moore, Gordon E. "No exponential is forever: but 'Forever' can be delayed!"  
Solid-State Circuits Conference, 2003.



Power consumption based on models in "[Dark Silicon and the End of Multicore Scaling](#)," Hadi Esmaeilzadeh, *ISCA*, 2011

# Starting on a Solution Path: Connecting the Dots



## SEMI Future of Computing Workshops

- **October 2023: Domain-Specific Architectures**
- **July 2024: AI Hardware Innovation, Quantum & Integrated Photonics**
- **October 2024: System-level Innovation for Sustainable AI**

# Oct 2023: Domain-Specific Architectures



## Overview of Participants



# July 2023: AI HW Innovation & Quantum

## Novel Architectures and Device

Prof. Subhasish Mitra, Stanford University

Wendy Zhu, McKinsey & Company – “From Silicon to System: Unveiling Demand and Hardware Innovation Driven by GenAI”

Jim Sexton, IBM Research Europe - “Future of Computing Challenges and Opportunities”

John Hu, Nvidia – “Accelerating Intelligent Computing By Rapidly Evolving AI Technology”

Paul Master, CTO, Cornami - “The Collision of Big Data, Big Compute and Big AI - The End of the Von Neumann Era”

## Quantum Sensing and Computing

Carlos Augusto, QuantumSemi - “New CMOS-Compatible Metamaterials for Classic and Quantum Photonics”

Celia Merzbacher, Quantum Economic Development Consortium - “Use cases for quantum sensors & computers: Feasibility & impact”

Charles Chung, IBM - “Quantum for Semi: Applying Quantum Computing to Semiconductor Challenges”

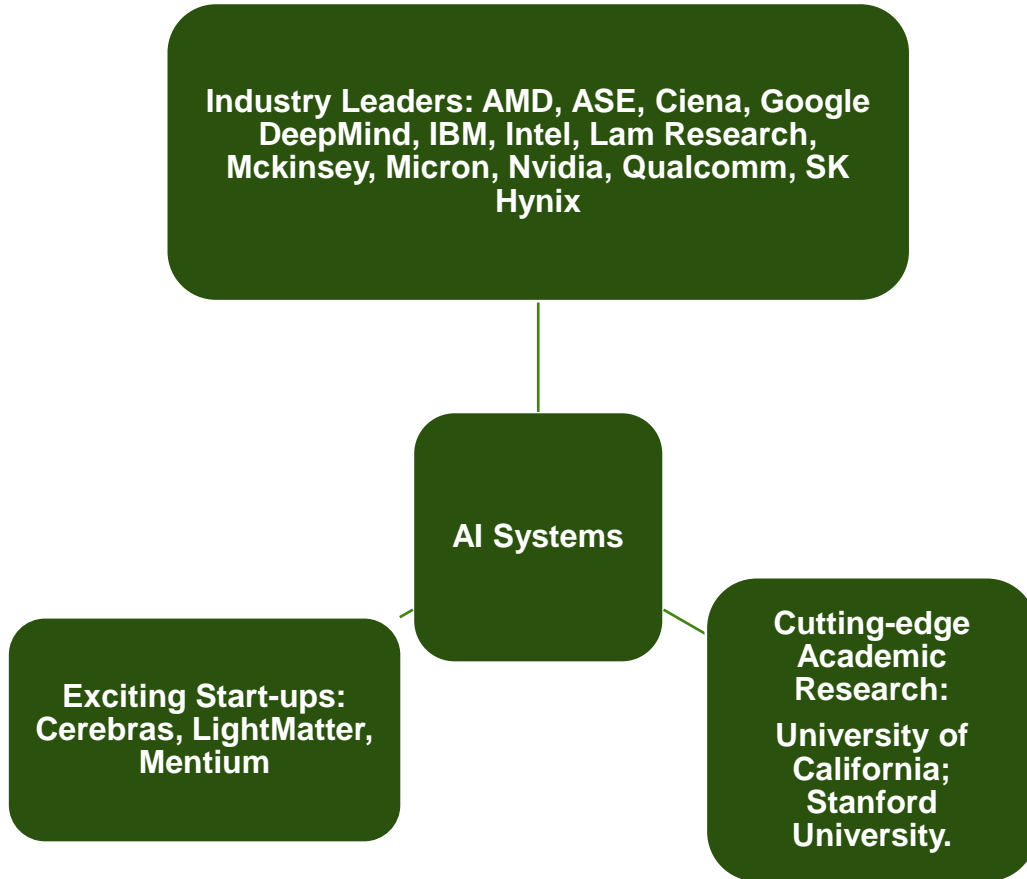
Andrew Wagner, Semiconductor Research Engineer, Intel - “From transistors to qubits – scalable silicon-based quantum computing”

Piia Konstari, VTT Research Center Finland - “Technologies to scale up superconductive quantum computers.”



# Oct 2024: System Innovation for Sustainable AI

## *Assembling the Village!*



### •Strategic and Market Overviews: The Big Picture

#### •Panels

##### •Novel Devices and Materials

- 2D Materials, Memories & Analog Computing

##### •Critical Enabling Technologies

- Advanced Heterogeneous & 3D Packaging, Photonic-Electronic Integration, Chiplets

##### •Novel Architectures and Algorithms - Edge AI

- Energy efficiency, IoT integration, Rapid Communication

##### •Novel Architectures and Algorithms - Data Center & Cloud

- High Performance, HW-SW Co-optimization

# Semiconductor-Enabled AI Future Is Bright If We Can Address the Challenges

Improve Human Health...



... And Planet Health...



... Reduce Emissions...



... Predict Climate Disasters...



And Many More Opportunities We Haven't Even Considered Yet!

# Looking Ahead – What Is Needed?

- **Accurate Digital Twins**
- **Data and Digital Twin Standards**
- **Rapid, low-cost R&D and Innovation**
- **Global optimization of AI Systems**
- **Innovations for Sustainability**



**THANK YOU!**

